



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**D4154-041**  
**Job Sheet 186809**



**Part No:** D4154-041

**Job Qty:** 6 ea

**Part Name:** Wearplate Assembly



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 11/21/18

**Job Tracking No:**

**Due Date:** 12/14/18

**Created By:** Jesse White

**Type:** SOLD

**Description:**

**Note:** DWG REV F IPP Rev:A 10.09.21 new issue DD verf:EC IPP Rev:B 10.11.04 added DT9684 DD verf:EC IPP Rev:C 11.04.14 as per dwg revB DD verf:EC IPP Rev:D 12.09.14 as per dwg revE DD verf:JLM IPP REV:E 15.1016 AS PER DWG REV:F7 DD VERF:JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off       |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------------|
|       |                    |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |                |
| 90    | Start up Operation | 6 Ea  |            | 12/14/18 | 0.00      | 0.00    | Start Up Large Fab-2  |           | NA / JBL       |
| 100   | Large Fab          | 6 pcs |            | 12/14/18 | 0.00      | 20.69   | Large Fab 1           |           | NA / JBL       |
| 110   | QC                 | 6 pcs |            | 12/14/18 | 0.00      | 0.00    | QC9                   |           | EL             |
| 120   | QC                 | 6 pcs |            | 12/14/18 | 0.00      | 0.00    | QC5                   |           | EL             |
| 150   | Small Fab          | 6 pcs |            | 12/14/18 | 0.00      | 0.50    | Small Fab-6           |           | 19/04/30       |
| 160   | QC                 | 6 pcs |            | 12/14/18 | 0.00      | 0.00    | QC5                   |           | 38             |
| 170   | Packaging          | 6 pcs |            | 12/14/18 | 0.00      | 0.00    | Packaging3-2          |           | DAE 9-89       |
| 180   | QC21-SA            | 6 Ea  |            | 12/14/18 | 0.00      | 0.00    | QC21                  |           | 21 JAN 31 2019 |

ROCK GUARD BATCH 15144835  
EX 9/20

### Job BOM

| Part / Item | Component Name   | Quantity    | Operation             | Container |
|-------------|------------------|-------------|-----------------------|-----------|
| D4154-1     | Plate            | 6 Ea (1 ea) | 90-Start up Operation | 133700    |
| D4155-041   | Wearbar Assembly | 6 Ea (1 ea) | 90-Start up Operation | 5147736   |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | D4154-1        | 6        | 11        | 0         |
|                       | D4155-041      | 6        | 3         | 0         |

### Part Specifications

Specifications could not be found.

Plex 11/21/18 1:54 PM dart.white.jesse

**DART**  
AEROSPACE

1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 813 832-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

**Container No: S148974**



**Part: D4154-041**

**Job No: 186809**

**Serial No/Batch: S148974**

**Revision:**

**Inspector:**

**Exp Date:**

**Instructions: Various STC's**

**Date: 01/29/19**